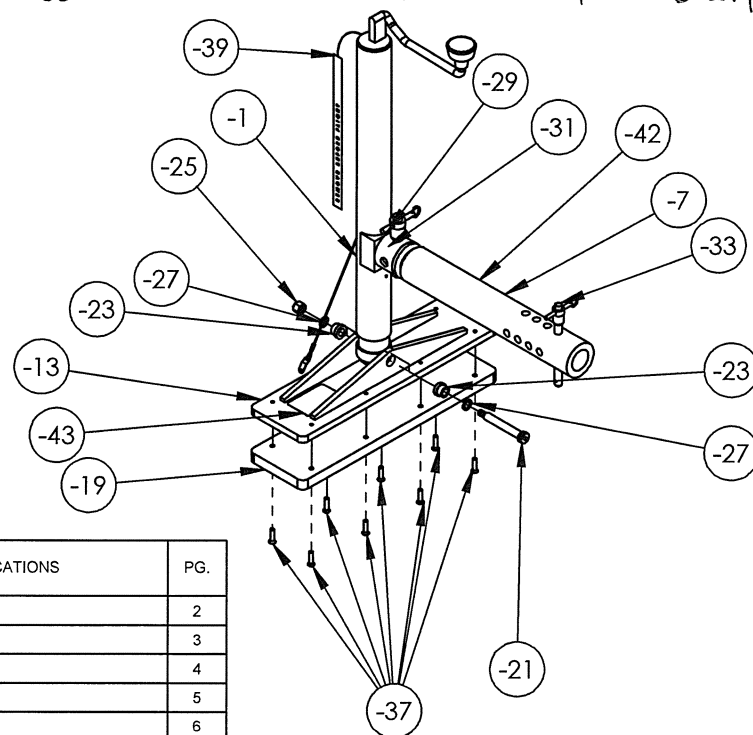
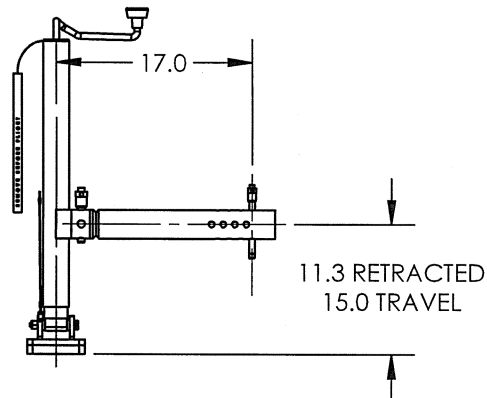


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	CHANGED JACK FROM 178101 TO 178151, SHT 2 TUBULAR MOUNT LOCATION CHANGED, SHT 3 8-32 LOCATION MOVED	2/11/2011	JAG	
1A	ADDED SHT 13, 1st ARTICLE INSPECTION. SHT 12 CHANGED WEIGHT FROM 3500 TO 1800	2/25/2011	JAG	

IC POWDER COAT NOTE CHANGED

2019-08-27



UNDER REVIEW
URF 19-889 19.09.04 (VM)

ECN 19-873

RED BARN MACHINE

TITLE
FORWARD AIR TRANSPORT SHORING JACK

DWG NO. **RBT18402** REV **C**

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ON:
DECIMALS .XXX ± .005 FRACTIONS ± 1/32
.XX ± .01 ANGLES ± 5°
.X ± .1

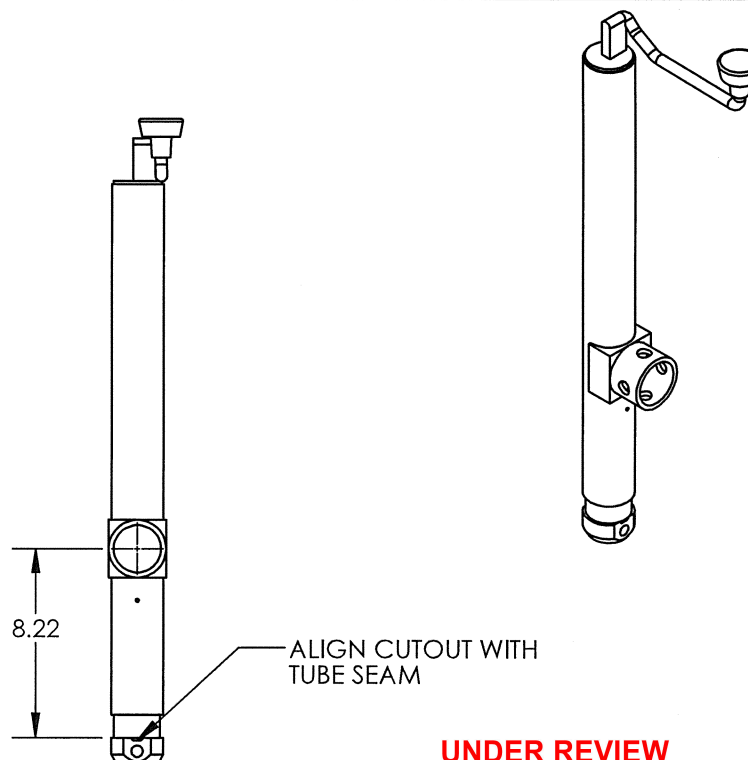
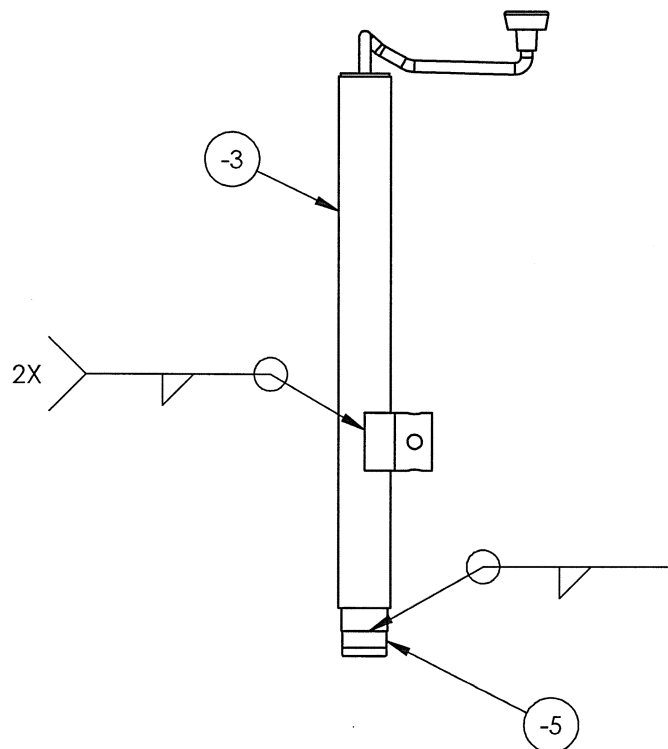
UNLESS OTHERWISE SPECIFIED
1. BREAK ALL SHARP EDGES
.015 x 45° PR .015 R
2. DIMENSIONAL LIMITS APPLY AFTER PLATING

SCALE 1:12 DATE 1/14/2011 SHEET 1 OF 13

ASSY QTY	ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
		X		-1	1	JACK WELDMENT			2
		1		-3		JACK	ALUMINUM	FULTON JACK # 178151	3
		1		-5		FOOT ADAPTER MOUNT	1018	2-1/4 OD x 2-1/8	4
	X			-7	1	TUBE INSERT WELDMENT			5
	1			-9		TUBE	6061	2-1/2 OD x 1/2 WALL x 15-5/8	6
	1			-11		ADAPTER PLUG	6061	2-1/2 x 4-1/8 ROUND BAR	7
X				-13	1	FOOT WELDMENT			8
1				-15		FOOT PLATE	6061	1/2 x 5 x 18 FLAT BAR	9
2				-17		GUSSET	6061	3/8 x 2-1/8 x 14-1/8	10
				-19	1	FOOT PAD	MARINE PLYWOOD	3/4 x 5 x 18	11
			B/O	-21	1	SHOULDER BOLT	18-8 S.S.	3/8-16 x 3-7/8 MCMaster-CARR #90298A725	1
			B/O	-23	2	DRILL BUSHING	CASE-HARDENED STEEL	1/2 x 3/8 MCMaster-CARR #8492A378	1
			B/O	-25	1	LOCK NUT	18-8 S.S.	3/8-16 x 11/16 W x 35/64 H MCMaster-CARR #90099A031	1
			B/O	-27	2	SHIM WASHER	18-8 S.S.	1/2 ID x 3/4 OD x .048 MCMaster-CARR #98126A694	1
			B/O	-29	1	BALL LOCK PIN	S.S.	Ø5/8 x 2-1/2 MCMaster-CARR #90980A645	1
			B/O	-31	1	LANYARD	S.S.	12" W TAB MCMaster-CARR #30345T24	1
			B/O	-33	1	BALL LOCK PIN	S.S.	1/2 x 4-1/2 MCMaster-CARR #90980A565	1
			B/O	-35	1	LANYARD	S.S.	24" W TAB MCMaster-CARR #30345T26	1
			B/O	-37	8	MACHINE SCREW	S.S.	1/4-20x1 PHILLIPS FLATHEAD MCMaster-CARR #91771A542	1
			B/O	-39	1	REMOVE BEFORE FLIGHT	NYLON	NAS 1756-12	1
			B/O	-41	1	HOOK AND LOOP	NYLON	1" x 24" CINCH RING MCMaster-CARR #3955T229	1
			B/O	-42	1	MACHINE SCREW	S.S.	8-32 X 3/16 MCMaster-CARR #91770A188	1
				-43	1	PLACARD	ALUMINUM	USE RB41009 WITH T/N, S/N, AND LOAD SPEC	1
ASSY -13	ASSY -7	ASSY -1							

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
1	CHANGED JACK FROM 178101 TO 178151, SHT 2 TUBULAR MOUNT LOCATION CHANGED, SHT 3 8-32 LOCATION MOVED	2/11/2011	JAG



UNDER REVIEW
URF 19-889 19.09.04 (VM)

NOTE:
1. ALIGN -5 AS SHOWN FOR WELDMENT
2. REMOVE TUBULAR MOUNT AND REWELD TO JACK AT HEIGHT SHOWN. JACK TO BE FULL RETRACTED.

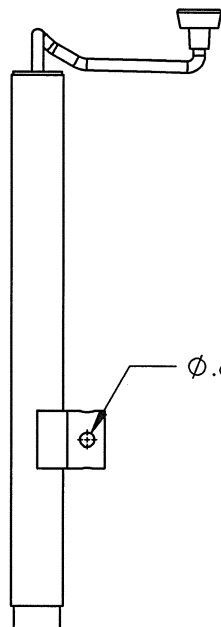
①
JACK WELDMENT

3. PRIME PER QSI 005 4.2.1.3.2
AND PAINT RED PER QSI 005 4.2.2.3

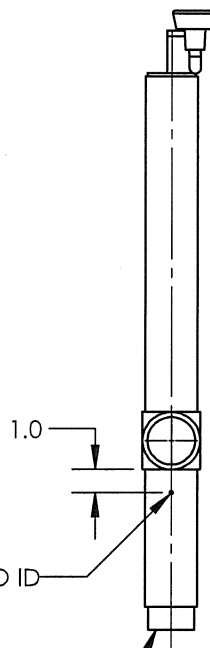
RED BARN MACHINE	
TITLE FORWARD AIR TRANSPORT SHORING JACK	
DWG NO. RBT18402-1	REV C
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	DRAWN BY: GILBERT APPROVED HEAT TREAT FINISH SPEC USED ON MODEL FIRE SCOUT MQ-8B
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:8	DATE 1/14/2011
SHEET 2 OF 13	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	CHANGED JACK FROM 178101 TO 178151, SHT 2 TUBULAR MOUNT LOCATION CHANGED, SHT 3 8-32 LOCATION MOVED	2/11/2011	JAG	



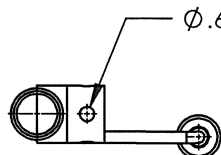
Ø .630 DRILL AND REAM



1.0

8-32 UNC THRU TO ID

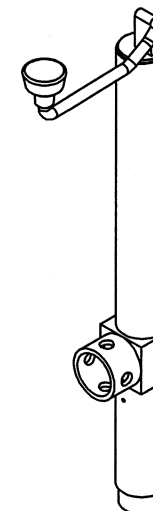
REMOVE FOOT RETAINING
MAXIMUM TUBE LENGTH



Ø .630 DRILL AND REAM

③

JACK



UNDER REVIEW

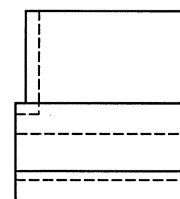
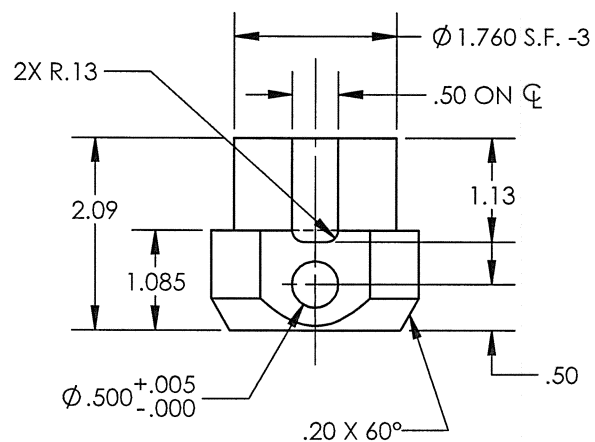
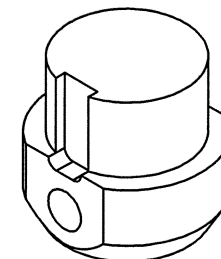
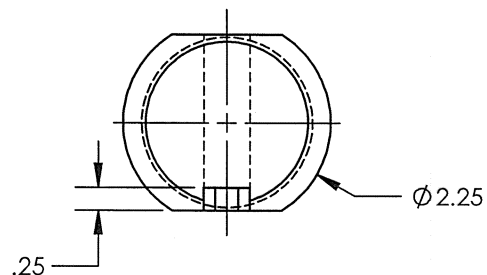
URF 19-889 19.09.04 (VM)

NOTE:
REMOVE HANDLE ASSEMBLY, THEN SLIDE OUT
INNER TUBE ASSEMBLY BEFORE DRILLING
AND TAPPING. ENSURE TAPPED HOLE ALIGNS
WITH GROOVE IN INNER TUBE ASSEMBLY.

RED BARN MACHINE	
TITLE FORWARD AIR TRANSPORT SHORING JACK	
DWG NO. RBT18402-3	REV C
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	DRAWN BY: GILBERT APPROVED HEAT TREAT FINISH SPEC USED ON MODEL FIRE SCOUT MQ-8B
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:8	DATE 1/14/2011
SHEET 3 OF 13	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL

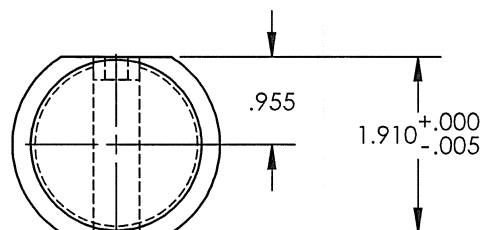


(5)

FOOT ADAPTOR MOUNT

UNDER REVIEW

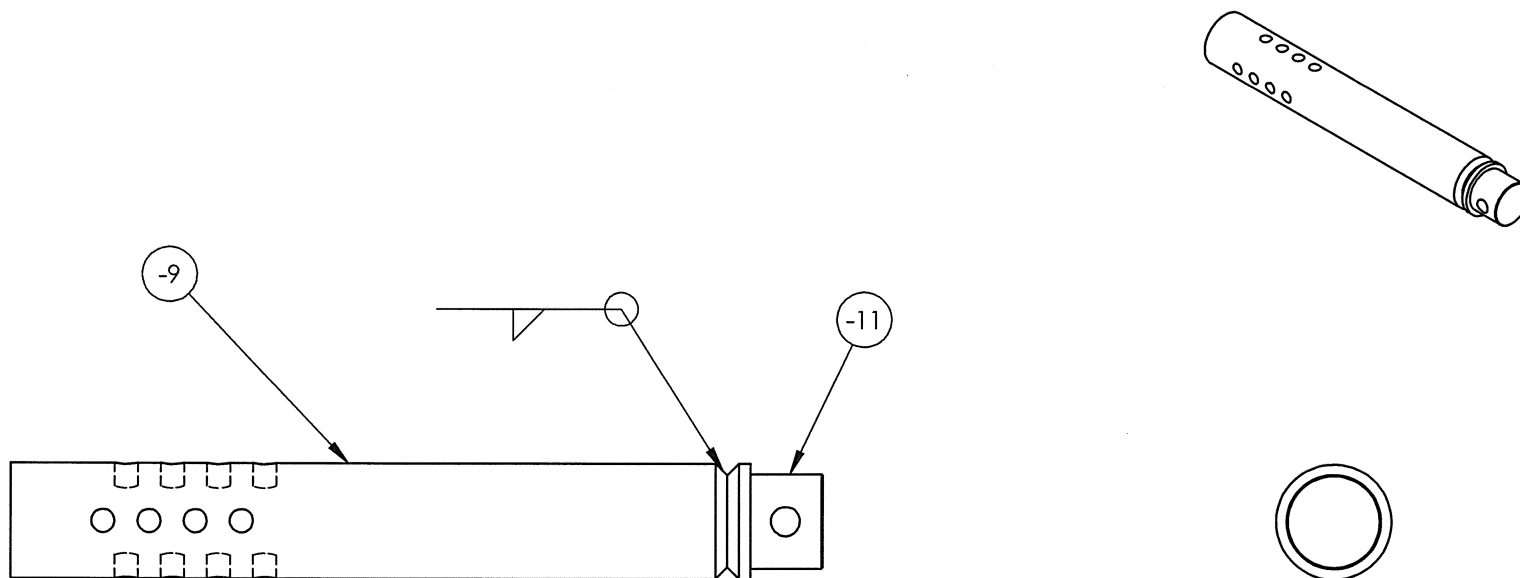
URF 19-889 19.09.04 (VM)



RED BARN MACHINE	
TITLE FORWARD AIR TRANSPORT SHORING JACK	
DWG NO. RBT18402-5	REV C
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	DRAWN BY: GILBERT APPROVED: <i>VP</i> HEAT TREAT FINISH SPEC USED ON MODEL FIRE SCOUT MQ-8B
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:2	DATE 1/14/2011
SHEET 4 OF 13	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



(-7)
TUBE INSERT WELDMENT

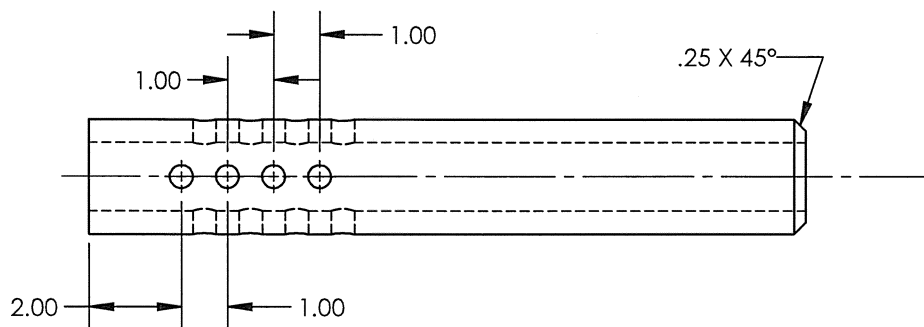
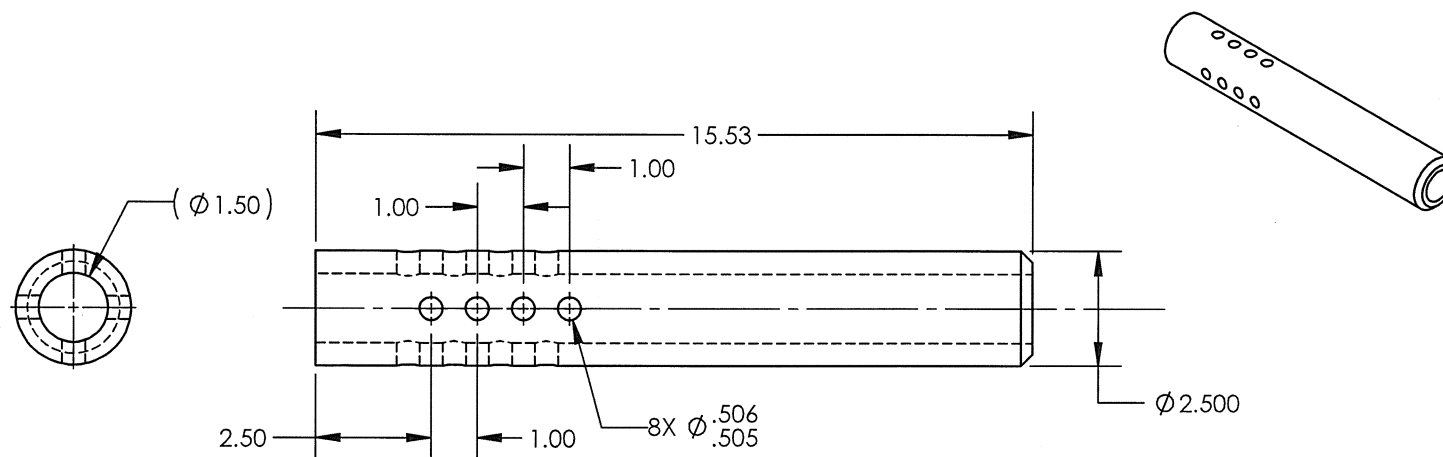
UNDER REVIEW
URF 19-889 19.09.04 (VM)

NOTE:
ALIGN WELDMENT AS SHOWN.

RB RED BARN MACHINE	
TITLE FORWARD AIR TRANSPORT SHORING JACK	
DWG NO. RBT18402-7	REV C
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	DRAWN BY: GILBERT APPROVED: <i>WJP</i> HEAT TREAT FINISH: ANODIZE RED
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC MIL-A-8625F, TYPE II, CLASS II USED ON MODEL FIRE SCOUT MQ-8B
SCALE 1:4	DATE 1/14/2011
SHEET 5 OF 13	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



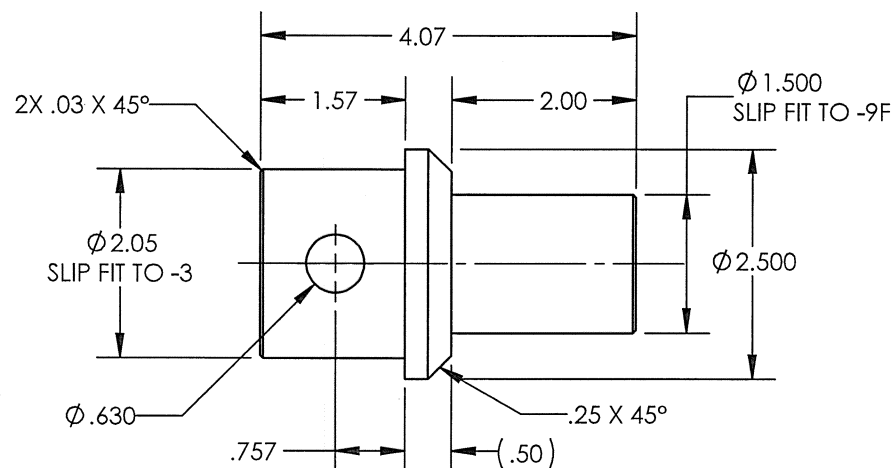
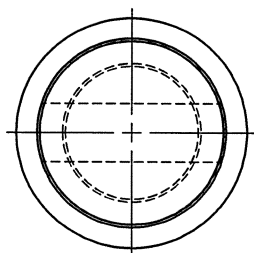
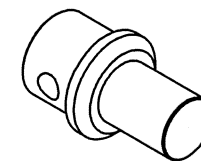
UNDER REVIEW
URF 19-889 19.09.04 (VM)

⑨
TUBE

RED BARN MACHINE	
TITLE FORWARD AIR TRANSPORT SHORING JACK	
DWG NO. RBT18402-9	REV C
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	DRAWN BY: GILBERT APPROVED: <i>WJ</i> TREAT FINISH SPEC USED ON MODEL FIRE SCOUT MQ-8B
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:4	DATE 1/14/2011
SHEET 6 OF 13	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL

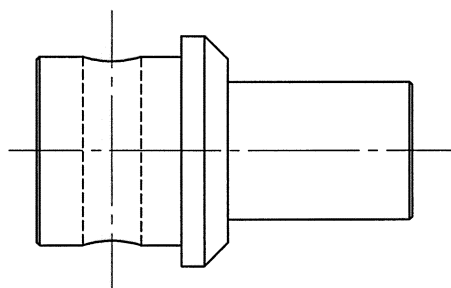




UNDER REVIEW

URF 19-889 19.09.04 (VM)

(-11)

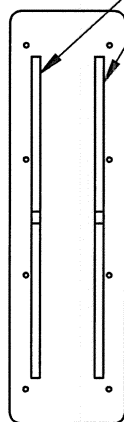
ADAPTOR PLUG



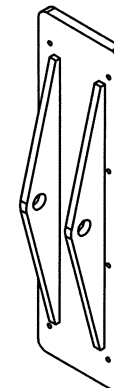
 RED BARN MACHINE	
TITLE FORWARD AIR TRANSPORT SHORING JACK	
DWG NO. RBT18402-11	REV C
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	DRAWN BY: GILBERT APPROVED:  HEAT TREAT FINISH SPEC
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL FIRE SCOUT MQ-8B
SCALE 1:2	DATE 1/14/2011
SHEET 7 OF 13	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



WELD 50%
AVOID HOLES

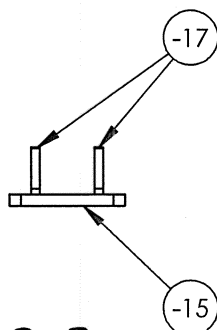


UNDER REVIEW

URF 19-889 19.09.04 (VM)

(-13)

FOOT WELDMENT



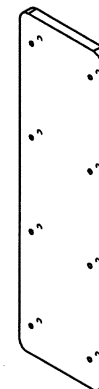
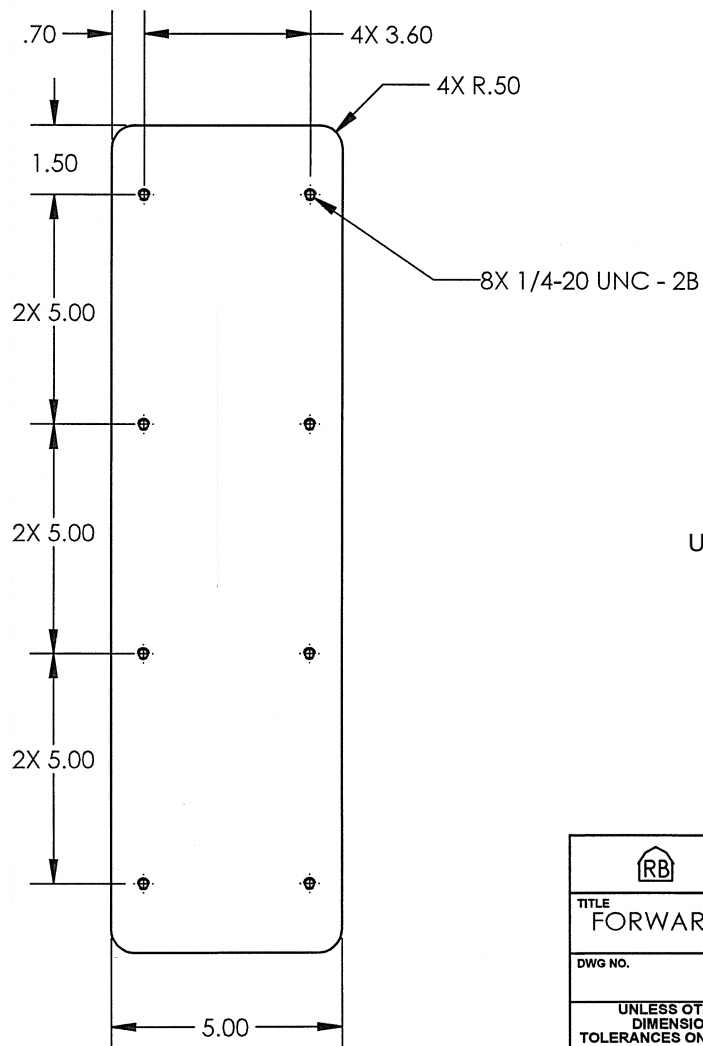
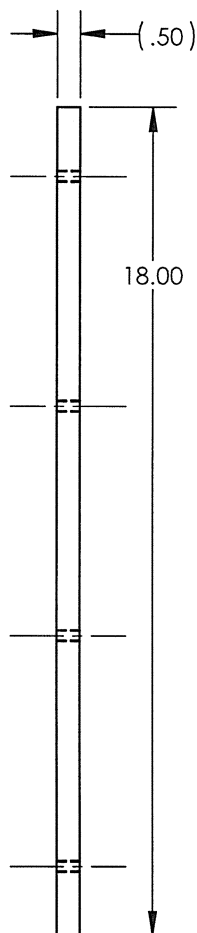
NOTE:
USE ALIGNMENT FIXTURE TO POSITION

1. PRIME PER QSI 005 4.2.1.3.2
AND PAINT RED PER QSI 005 4.2.2.3

RED BARN MACHINE	
TITLE FORWARD AIR TRANSPORT SHORING JACK	
DWG NO. RBT18402-13	REV C
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	DRAWN BY: GILBERT APPROVED: <i>WP</i> HEAT TREAT FINISH SPEC
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL FIRE SCOUT MQ-8B
SCALE 1:8	DATE 1/14/2011
SHEET 8 OF 13	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
			APPROVED



UNDER REVIEW
URF 19-889 19.09.04 (VM)

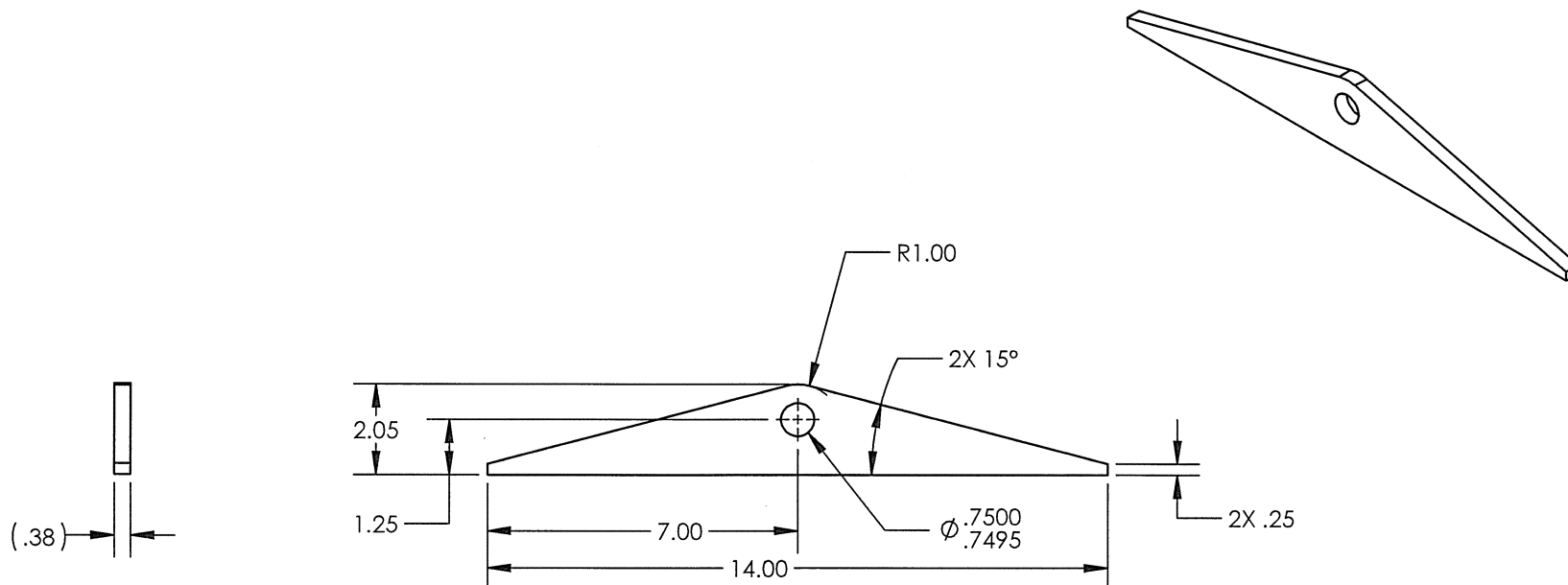
(-15)

FOOT PLATE

RED BARN MACHINE	
TITLE FORWARD AIR TRANSPORT SHORING JACK	
DWG NO. RBT18402-15	REV C
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	DRAWN BY: GILBERT APPROVED: <i>WP</i> HEAT TREAT FINISH
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC USED ON MODEL FIRE SCOUT MQ-8B
SCALE 1:4	DATE 1/14/2011
SHEET 9 OF 13	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



UNDER REVIEW

URF 19-889 19.09.04 (VM)

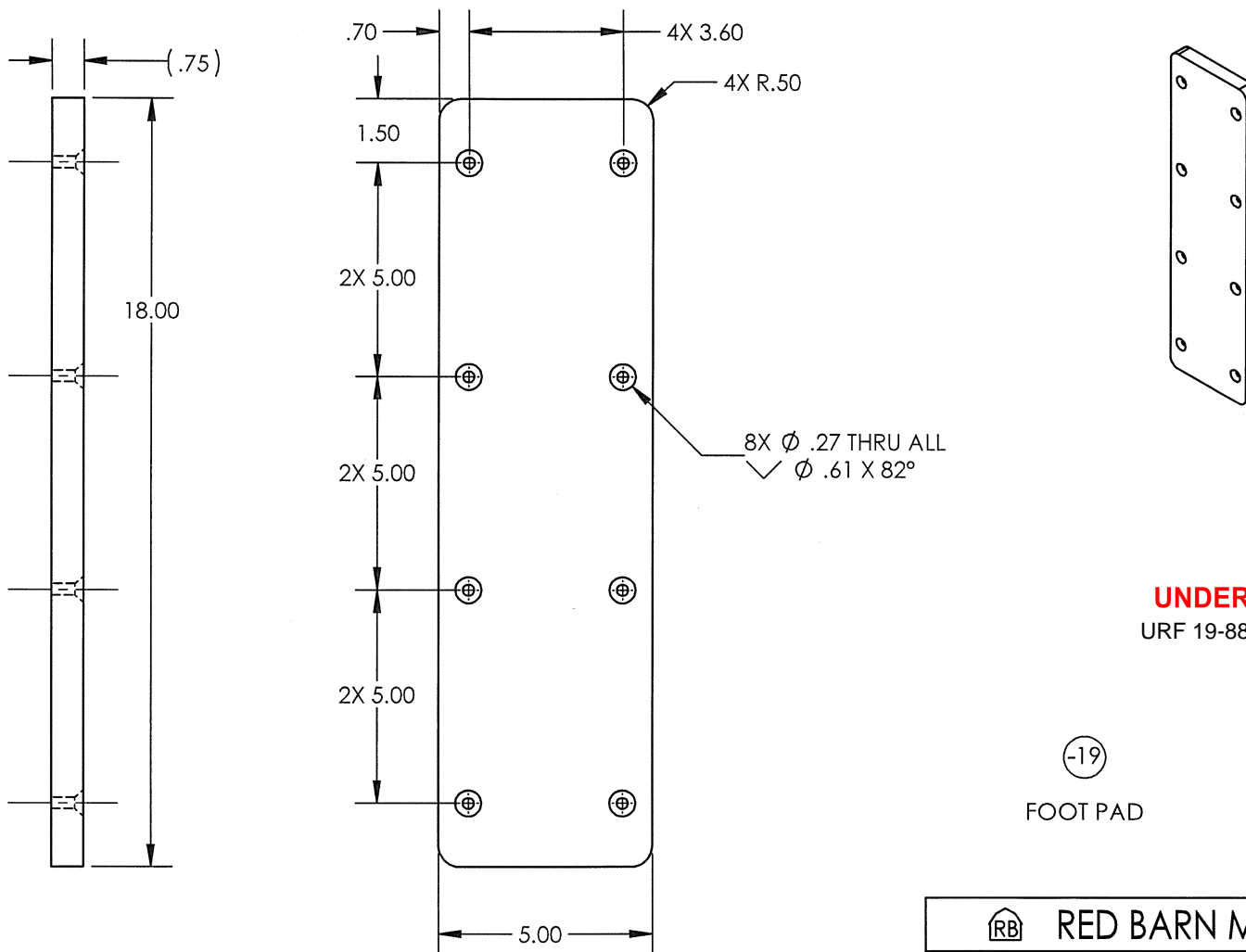
(-17)

GUSSET

RED BARN MACHINE	
TITLE FORWARD AIR TRANSPORT SHORING JACK	
DWG NO. RBT18402-17	REV C
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± .5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: GILBERT APPROVED: <i>[Signature]</i> REAT TREAT FINISH SPEC	USED ON MODEL FIRE SCOUT MQ-8B
SCALE 1:4	DATE 1/14/2011
SHEET 10 OF 13	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



UNDER REVIEW
URF 19-889 19.09.04 (VM)

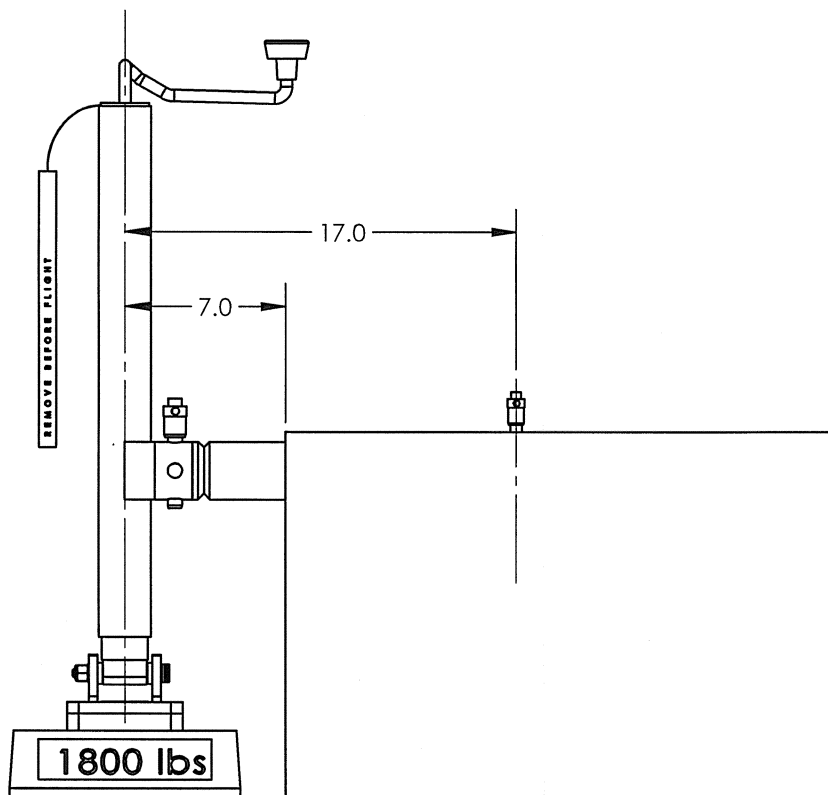
(-19)
FOOT PAD

RED BARN MACHINE	
TITLE FORWARD AIR TRANSPORT SHORING JACK	
DWG NO. RBT18402-19	REV C
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	DRAWN BY: GILBERT APPROVED: <i>WP</i> REAT TREAT FINISH SPEC USED ON MODEL FIRE SCOUT MQ-8B
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:4	DATE 1/14/2011
SHEET 11 OF 13	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1A	CHANGED WEIGHT FROM 3500 TO 1800	2/25/2011	JAG	

RED BARN MACHINE
190 S. DANEBO AVE., EUGENE OR. 97402
(541)344-9953; fax (541)344-3863
e-mail; sales@redbarn.net



INSPECTION & TESTING PROCEDURES FOR THE RBT18402 JACK ASSEMBLY. THIS ASSEMBLY IS DESIGNED TO LIFT A FIRE SCOUT FOR TRANSPORT. THIS ASSEMBLY SHOULD BE INSPECTED BEFORE EACH USE. REPLACE ANY ITEMS THAT ARE DAMAGED OR SUSPECTED OF DAMAGE BEFORE USING!

91 DAY INSPECTIONS

1. CLEAN ENTIRE UNIT AND REMOVE CORROSION
2. CHECK ENTIRE UNIT FOR STRESS CRACKS, BENDING, OR DISTORTIONS.
3. CHECK WELDS FOR ANY CRACKS OR DISTORTIONS.
4. CHECK THREADS FOR DAMAGE, STRESS CRACKS STRECHING, OR DISTORTIONS.
5. REPAINT IF NECESSARY.

IF ANY OF THE ABOVE CONDITIONS EXIST, OR ARE SUSPECTED OF EXISTING. DO NOT USE THE TOOL UNTIL IT HAS BEEN REPAIRED AND TEST OR REPLACED.

3 YEAR WEIGHT TESTING

1. AFTER INSPECTION, PLACE JACK ASSEMBLY ON A CALIBRATED SCALE. PLACE TUBE IN AN APPROPRIATE FIXTURE TO 7.0in AS SHOWN. USE BALL LOCK PIN TO LOCK INTO FIXTURE IN OUTBOARD HOLE (17.0in).
2. ENGAGE JACK UNTIL THE SCALE READS 1800 lbs. , FOR AT LEAST 5 MINUTES, CONTINUALLY CHECKING FOR CRACKS, DEFLECTION, OR DISTORTION.
3. REMOVE WEIGHT AND RE-INSPECT JACK, CHECKING FOR STRESS CRACKS, BENDING, OR DISTORTIONS.

UNDER REVIEW
URF 19-889 19.09.04 (VM)

RED BARN MACHINE	
TITLE FORWARD AIR TRANSPORT SHORING JACK	
DWG NO.	RBT18402
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	DRAWN BY: GILPER APPROVED: <i>[Signature]</i> USED ON MODEL FIRE SCOUT MQ-8B
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	CUSTOMER SHEET 1 OF 1
SCALE 1:8	DATE 1/14/2011
SHEET 12 OF 13	

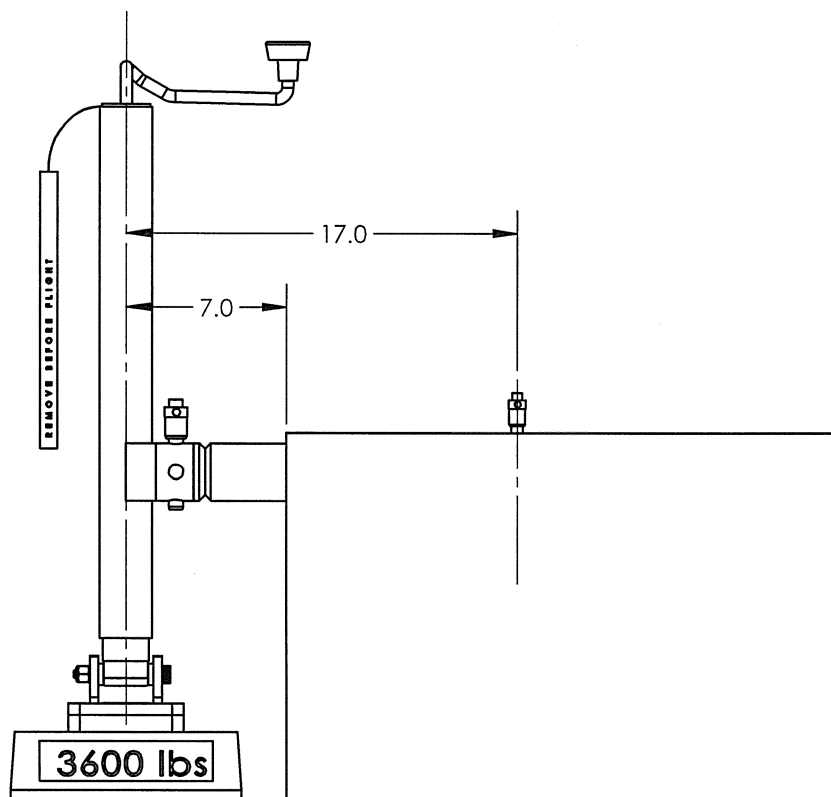
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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1A	ADDED THIS SHEET	2/25/2011	JAG	

RED BARN MACHINE
190 S. DANEBO AVE., EUGENE OR. 97402
(541)344-9953; fax (541)344-3863
e-mail; sales@redbarn.net

INSPECTION & TESTING PROCEDURES FOR THE RBT18402 JACK ASSEMBLY. THIS ASSEMBLY IS DESIGNED TO LIFT A FIRE SCOUT FOR TRANSPORT. THIS ASSEMBLY SHOULD BE INSPECTED BEFORE EACH USE.
REPLACE ANY ITEMS THAT ARE DAMAGED OR SUSPECTED OF DAMAGE BEFORE USING!

FIRST ARTICLE WEIGHT TEST



FIRST ARTICLE WEIGHT TEST

1. AFTER INSPECTION, PLACE JACK ASSEMBLY ON A CALIBRATED SCALE. PLACE TUBE IN AN APPROPRIATE FIXTURE TO 7.0in AS SHOWN. USE BALL LOCK PIN TO LOCK INTO FIXTURE IN OUTBOARD HOLE (17.0in).
2. ENGAGE JACK UNTIL THE SCALE READS 3600 lbs., FOR AT LEAST 5 MINUTES, CONTINUALLY CHECKING FOR CRACKS, DEFLECTION, OR DISTORTION.
3. REMOVE WEIGHT AND RE-INSPECT JACK, CHECKING FOR STRESS CRACKS, BENDING, OR DISTORTIONS.

INSPECTOR _____

TESTER _____

S.N. _____

DATE _____

UNDER REVIEW

URF 19-889 19.09.04 (VM)

 RED BARN MACHINE	
TITLE FORWARD AIR TRANSPORT SHORING JACK	
DWG NO. RBT18402	REV 

Under Review Notification

Raised By: VANESSA MOREL
Date: 19.09.09

Product #: DART TOOLING FIRE SCOUT

Product Name: FORWARD AIR TRANSPORT SHORING JACK

Part Number (D-Part and 9-Digit) (eg. D3535-11) (eg. D3535-25) (eg. D206-642-143) (eg. RBEM324U3010101-1)	Drawing or Document & <u>Current</u> Affected Revision for each part listed	"Y" or "N" Required for Each Part Do not leave blank							Reserved ECN / URF Log Number	Instructions Relevant to Each Part (including whether CHG #'s will be affected)
		DO NOT SHIP	Red Tag/Quarantine Stock	Advise Customers	Hold all Production	Re-Work Stock	IPP Under Review (Engineer Signoff Required.)	Put Product Specifications Under Review ("Bluefiles")		
RBT18402	RBT18402 REV C	Y	Y	N	Y	N	N	N	19-889	SEE BELOW

Description of Issue:

RBT18402 rev C : All subcomponents and parts need to be put under review as well.

THIS TOOL CAN'T BE SELL AGAIN UNTIL ENGINEERING IS COMPLETED

PLEASE CONTACT ENGINEERING AND ALLOW A LONGER LEADTIME FOR QUOTE.

ENGINEERING'S CONTACT (Steven D. or Vanessa M.)

Distribution:

VP Operations

Director of Operations

Director Quality Assurance

QC Coordinator

Director of Engineering

Chief Engineer

Engineering Project Managers

Engineering Clerk

Customer Support Manager

Production Engineers

Production Planners

Purchasing Manager

Technical Support

Product Manager - Solutions Provider

Supply Chain Director / Senior Buyer

Marketing Eugene